

**REMARKS**

1. Applicants present in this amendment after Notice of Allowance, but prior to payment of the issue fee, a change to claim 15 based on the specific support found on page 12, at lines 8-10 and a change to the dependency of claim 23. Claim 15 now reads that the melting point and freezing point ranges are as recited on page 12, e.g. a freezing point of between about 33°C to about 60°C and a melting point of between about 45°C to about 65°C. Claim 23 now depends from claim 16, instead of claim 22. Lastly new claim 31 is presented reciting melting point and freezing point ranges based on support found in Table 2 on page 13 and page 15, at lines 3-5, specifically reciting a freezing point of between about 46°C to about 50°C and a melting point of between about 52°C to about 58°C.

It is submitted these changes present no new matter, are supported by the specification as filed, and do not require any additional searching. The change to claim 15 corrects an inadvertent error in the recited ranges. New claim 31 recites a narrower range as reflected by the example data. Entry of these changes without withdrawing the application from issue is respectfully requested.

2. In summary, if this Amendment is entered, claims 1-27 will remain in the application and claim 31 will be added. Claims 15 and 23 are presented for amendment and claim 31 is presented for entry. With entry claims 1-27 and 31 will be present in the application for issue.

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USA.286-1

Pursuant to currently recommended Patent Office practice, the Examiner is expressly authorized to call the Applicant's attorney collect at Valencia, California, if in his judgment disposition of this application could be expedited or if he considers the application not ready for final disposition by other than allowance.

Respectfully submitted,  
3D Systems, Inc.

Dated: May 18, 2004



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